

9-22 MONUMENT CASES**9-22.1 Monument Cases, Covers, and Risers**

Castings for monument cases, covers, and risers shall be gray iron castings conforming to the requirements of AASHTO M 306, Class 30B. The cover and seat shall be machined so as to have perfect contact around the entire circumference and full width of bearing surface. Dipping, painting, welding, plugging, or repairing defects will not be permitted.